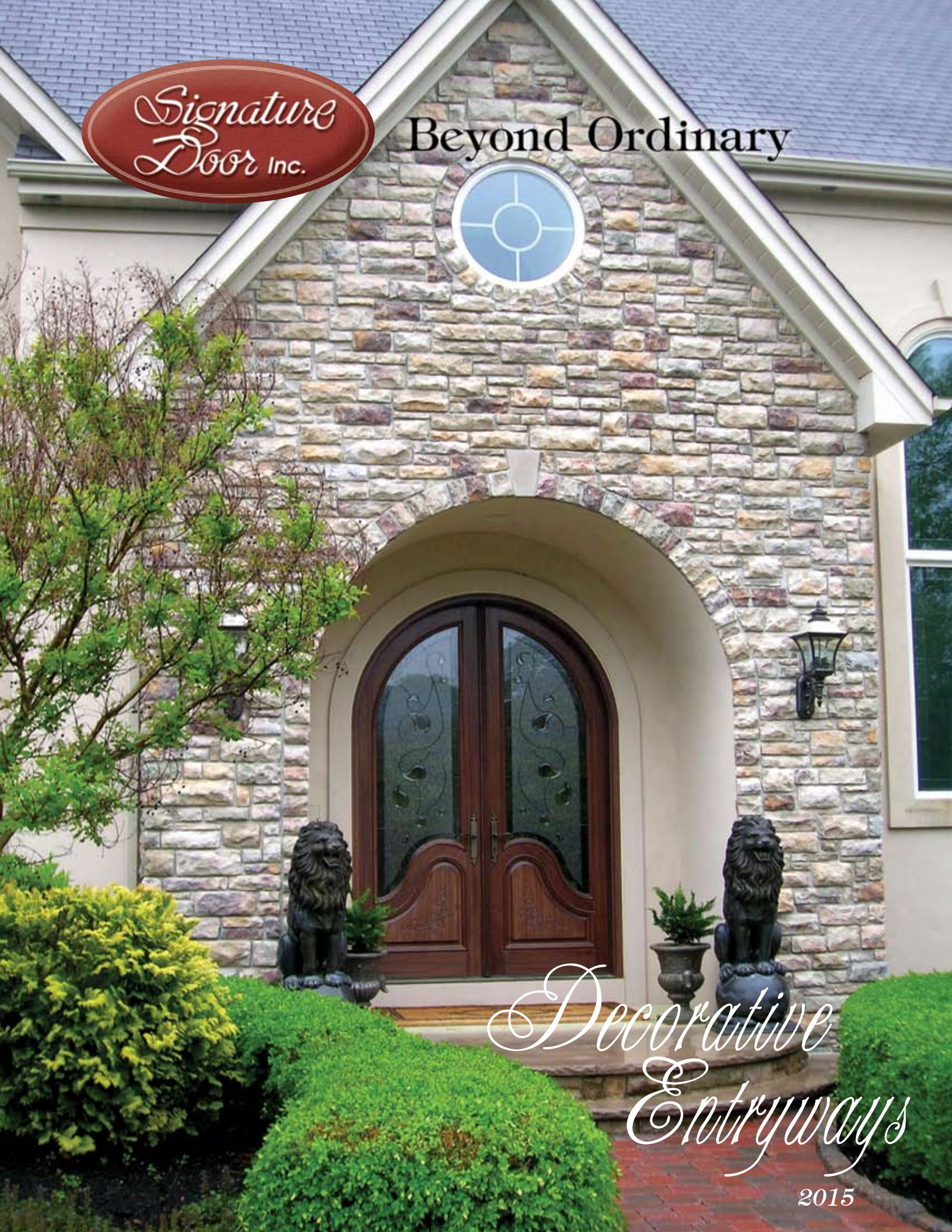




*Signature
Door Inc.*

Beyond Ordinary

*Decorative
Entryways*

2015

25 Years of Signature Service !

Thanks for supporting American Craftsmanship!

In 1989 my wife Hilde and I, founders of RSL Inc., in preparation of our retirement, founded Signature Door Inc. in Altoona, PA, also known as SDI. The Signature Door Inc. management team was headed from the beginning by CEO Mr. Dennis Nixon. The selection of the RSL, and later, the SDI management is the result of a family friendship dating back to 1955 when Charles Nixon, Sr., father of the Nixon family, and I worked together for years at Newark Millwork Co. in Linwood, NJ.

Following the RSL tradition, SDI employees make every effort to stay respected team members without exclusion. Today, many family members are part of our team, preparing for continuity of our vision in product excellence and integrity on every level.

Today, SDI features state-of-the-art manufacturing on every production level. SDI claims of product performance are backed in certified laboratory testing and are approved to withstand the most rigorous Dade County, Florida requirements. All SDI efforts are directed to earn the respect and confidence of our team members, customers and vendors. SDI and its management are proud of our team members, loyal customers, vendor retention, architectural endorsements and our respected independent sales representatives.

Please accept our thanks for your trust in our vision, products and knowledge, allowing us to serve you even better with each passing year.

Bernd Lewkowicz, President

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<i>Signature Collection Door Series</i>	<i>6</i>	<i>Custom Iron Door Grilles</i>	<i>19</i>
<i>Decorative Carvings</i>	<i>9</i>	<i>Combination Doors</i>	<i>20</i>
<i>Hurricane-Impact Entryways</i>	<i>10</i>	<i>Bi-Folding Doors</i>	<i>20</i>
<i>Signature Rustic Doors</i>	<i>12</i>	<i>Simulated Divided Lite (SDL) Doors</i>	<i>21</i>
<i>Speakeasy & Louver Doors</i>	<i>13</i>	<i>Custom Interior Doors</i>	<i>21</i>
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<i>Protector® Glass</i>	<i>16</i>	<i>Operating Sidelites</i>	<i>23</i>
<i>Lift & Tilt Internal Blinds</i>	<i>16</i>	<i>Woodworking Options</i>	<i>25</i>
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***Quality Products Exceeding your Expectations -
This is our commitment!***

*Limitless Opportunities..
Build It Your Way!*



Photo by Alexis Zinser



The Signature Door Advantage

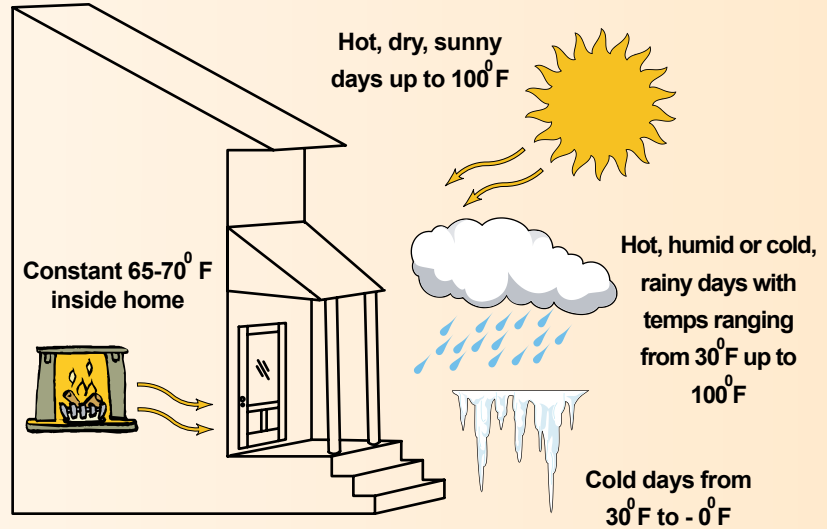
We aren't different to be different... We are different to be better!

We offer you a door system that is engineered to minimize the effects that are commonly associated with wood doors. Warp, twist and bow are a few complaints of wood door owners when their doors are subjected to the weather conditions described in the illustration below.

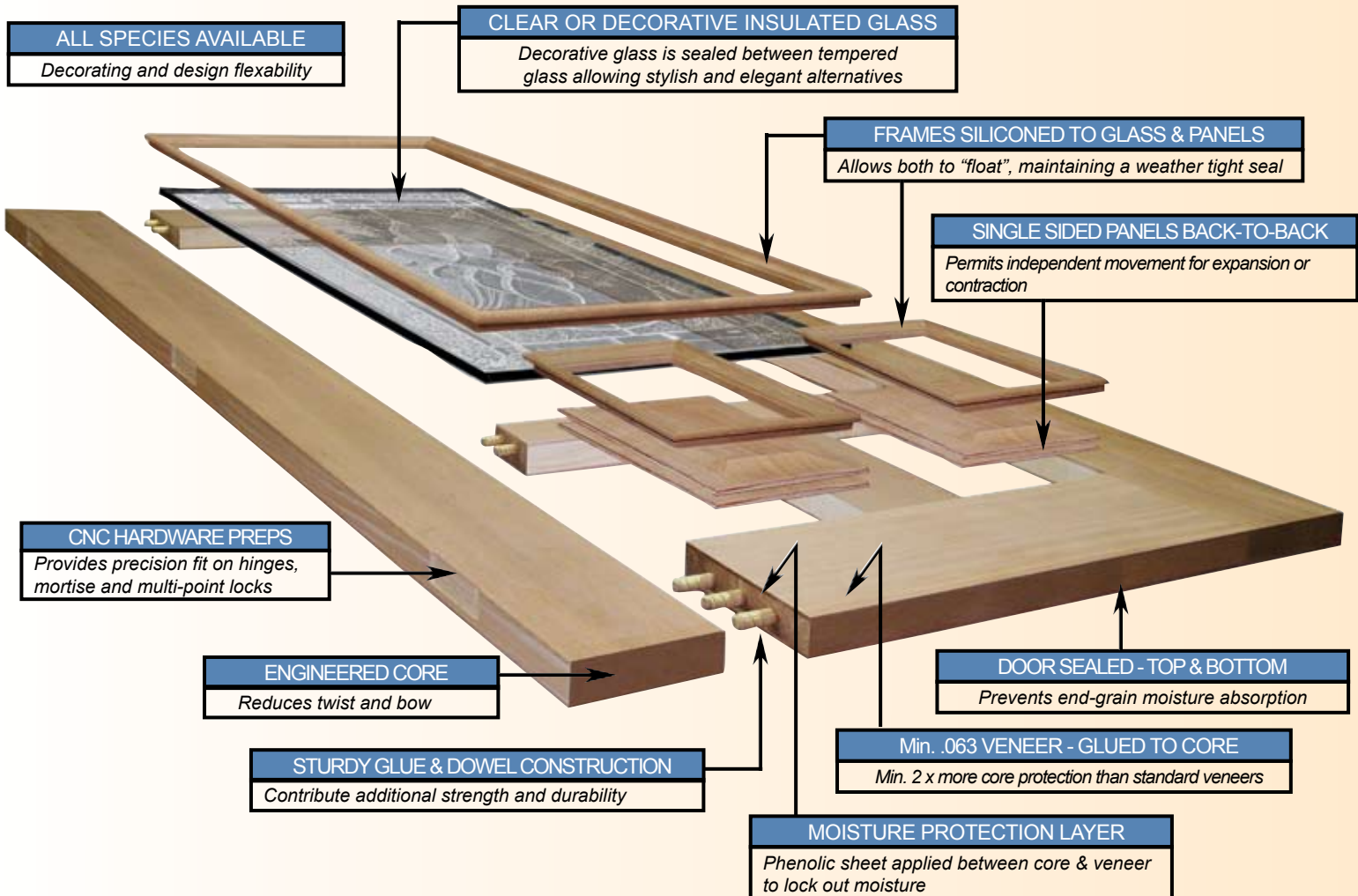
The Signature System allows all components to operate independently, yet remain sealed with one another.

The panels are sealed to the frame and the frames are sealed to the door. This doesn't allow the panel or door slab to have an adverse effect on each other when the door expands and contracts due to temperature changes. The silicone bond acts as a flexible seal to allow movement between the various parts.

See the door layout below to understand how this construction allows for superior stability and strength.



"Quality isn't something that can be argued into an article or promised into it. It must be put there. If it isn't put there, the finest sales talk in the world won't act as a substitute." -C.G. Campbell



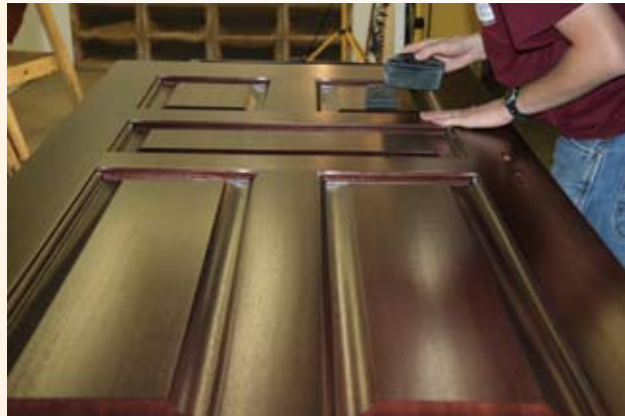
The Signature Door Advantage

The Complete Package



We offer you a door system that is prehung and finished with locksets and casings, ready to install in your home.

Prehung = No more looking for parts & pieces. We make sure everything that you ordered is present.



Eliminate job-site headaches with factory finishing.



Crated and shrink-wrapped for protection = Easy inspection upon receiving.



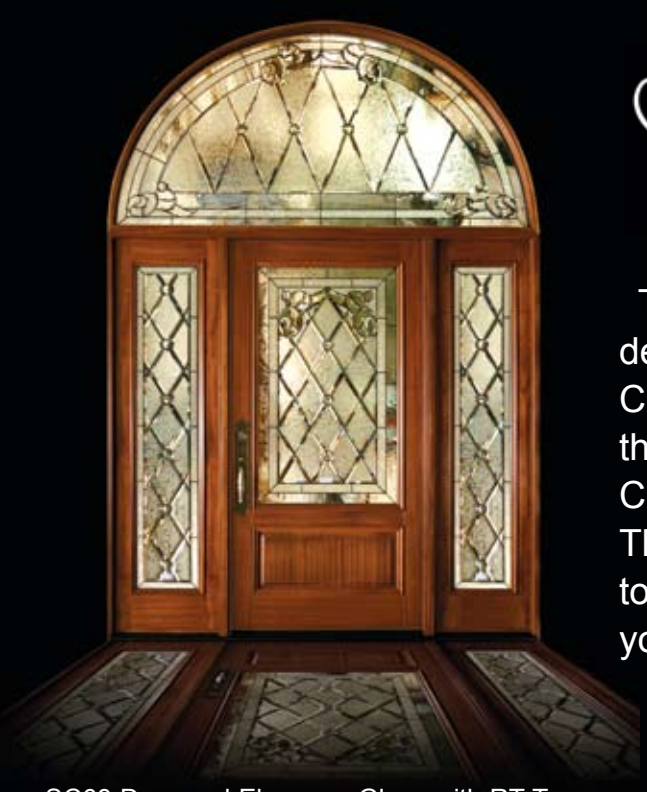
Securely packaged all the way through the delivery process.

Minimal handling = Minimal chance of damage



Locks installed, doors finished, casing made to fit = Quicker installation, saving you money.

Hassle-Free!

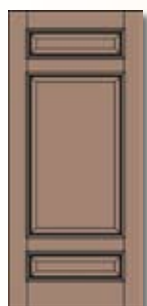


Signature Collection™

The Signature Collection is a sampling of custom door designs that will satisfy a wide range of decorative styles. Custom glass and panels are interchangeable to achieve that special entryway to enhance the beauty of your home. Custom options are not limited by size, shape or specie. The following door designs are a small sample of our custom abilities and can be altered to resemble the door of your dreams.

SC68 Door and Elegance Glass with RT Transom

Door Examples. If you don't see what you want, please give us a call



SC1



SC2



SC3



SC4



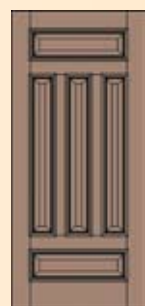
SC5



SC6



SC7



SC8



SC9



SC10



SC11



SC12



SC13



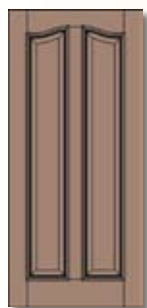
SC14



SC15



SC16



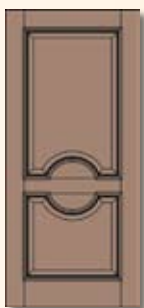
SC17



SC18



SC19



SC20



SC21



SC22



SC23



SC24

The Signature Collection Series



SC25



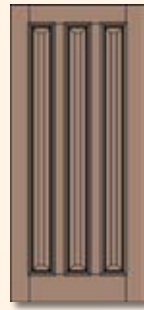
SC26



SC27



SC28



SC29



SC30



SC31



SC32



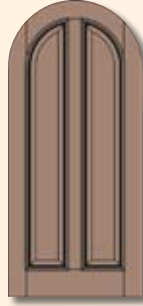
SC33



SC34



SC35



SC36



SC37



SC38



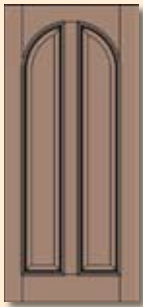
SC39



SC40



SC41



SC42



SC43



SC44



SC45



SC46



SC47



SC48



SC49



SC50



SC51



SC52



SC53



SC54



SC55



SC56



SC57



SC58



SC59



SC60



SC61



SC62



SC63



SC64

The Signature Collection Series



Customized SC38 Double Door



SC65



SC66



SC67



SC68



SC69



SC70

All styles can be manufactured as Hurricane-Impact Units. See page 10



SC71



SC72



SC73



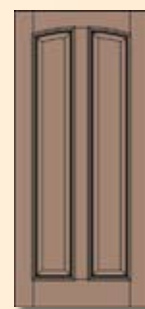
SC74



SC75



SC76



SC77



SC78



SC79



SC80



SC81



SC82



SC83



SC84



SC85



SC86



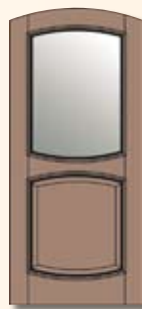
SC87



SC88



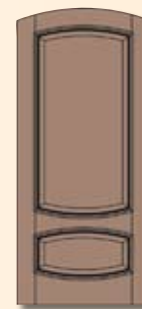
SC89



SC90



SC91



SC92



SC93



SC94

Decorative Carvings



Custom
Appliques



Customized SC56 Double Door



Customized SC68



Customized SC63

Custom V-Carvings

Add the optimal look to your Signature Entryway by adding a carving or applique. The choices are virtually limitless on all our Collection Series Doors.

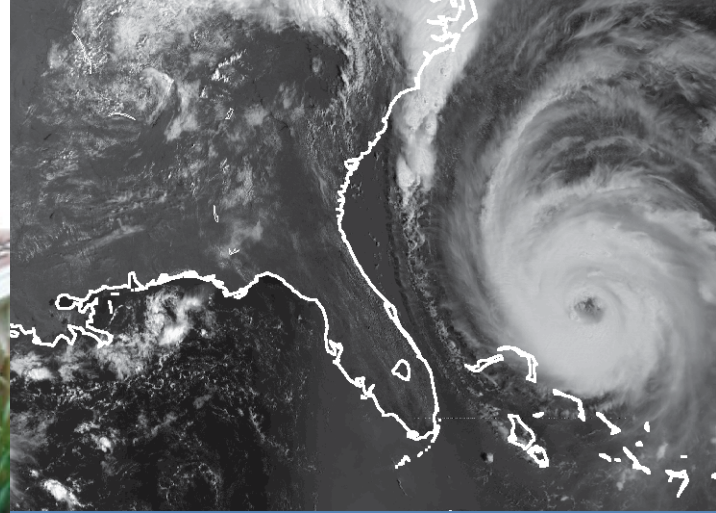


Personalize Your Door



Flush Panel Door With Custom Carving

Hurricane-Impact Entryways



All the Protection Without Sacrificing the Beauty

Our decorative doors and windows can be made as hurricane units without any change of appearance. The insulated decorative glass and door retains all its beauty and enhances the look of your home like a piece of fine furniture. **Note: no additional hurricane protection systems are needed with our units!** Install a Signature Impact Entryway and you will be in compliance with all coastal building codes.

Great Locking Features

Our doors feature a 3 or 5-point one touch operating system. There are no difficult-to-reach manual shoot bolts at the top and bottom of the unit!

Florida State Approved

Our Category-5 Hurricane Impact Doors are Florida State Approved with design pressures up to +65/-80.

Non-Impact doors available with D. P. Ratings.

Visit us online at www.signaturoor.com/hurricane.html to view a video demo on our Safety Plus II ® hurricane-impact glass.



Scan for
more info.

***Demand proof of testing and certification.
It's your right to know and reputation on the
line!***

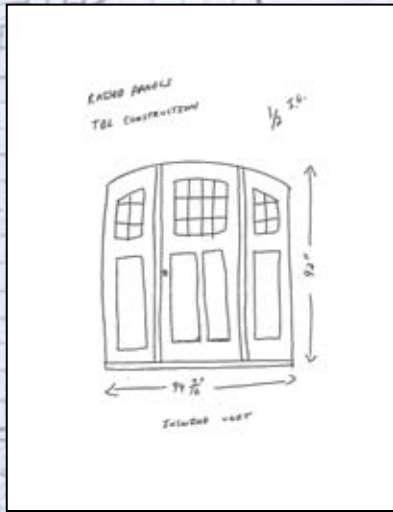


www.SignatureDoor.com

Designing Your Custom Entryway

It's This Easy!

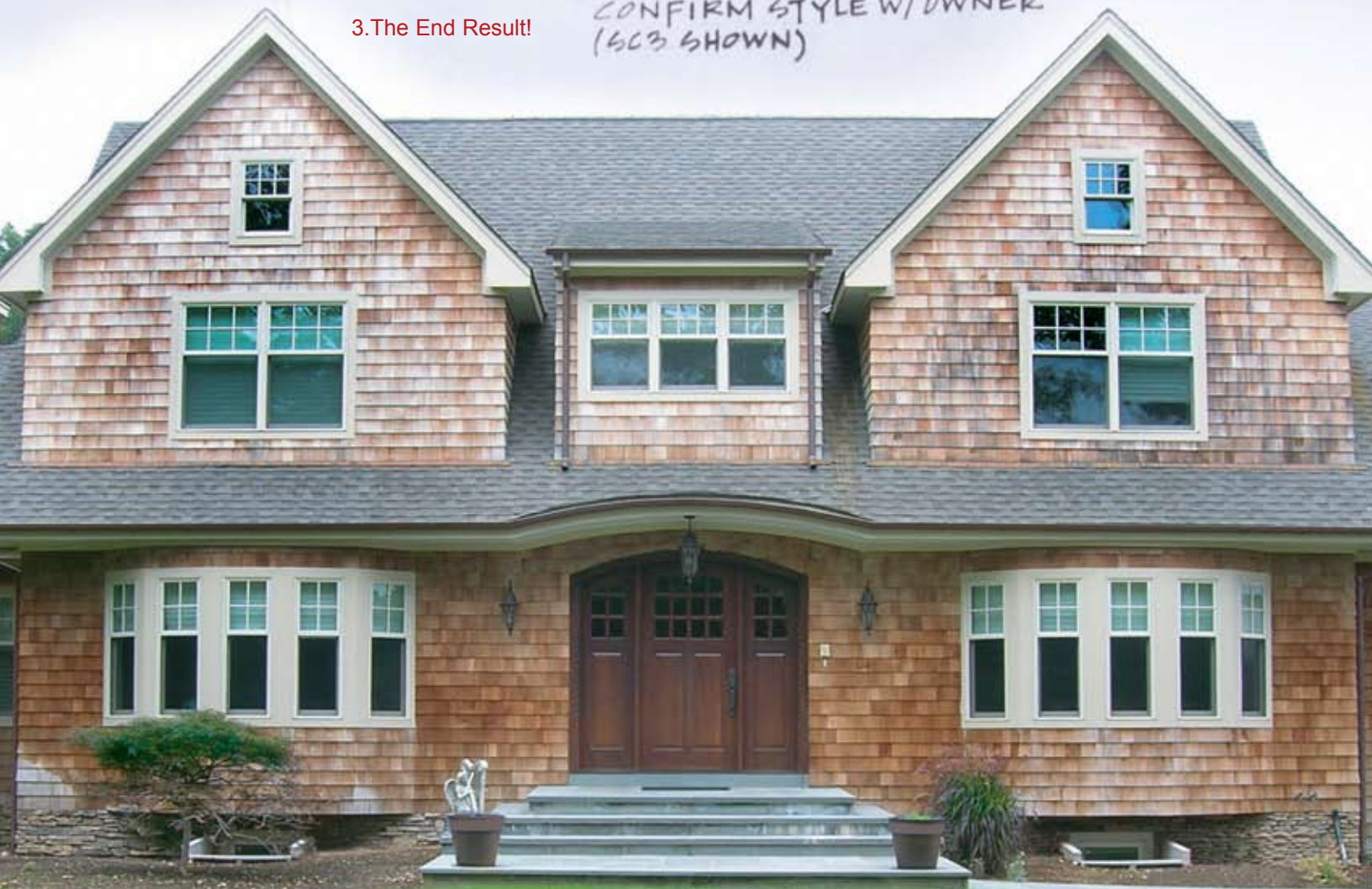
1. Send us your idea for pricing.



2. Upon quote approval we can provide a drawing.



3. The End Result!



Signature Rustic Doors



SDL with Hand-Foiled
Decorative Glass



Customized SC35 with V-Groove Panel and Clavos



Plank Style with
V-Groove and Grille



Gothic Style with SDL Grille



Arch-top Door and Sidelite Surround with
V-Groove Panel and Clavos



Custom Ironwork Available



Customized SC76 Door with
Grille, Clavos and Hinge
Straps

Speakeasy and Louver Doors



Closed Louver Style with Fan Louver Transom

Signature louver doors are a great choice for privacy and style. Our louver doors can be manufactured in partial open form to allow light through with moderate privacy or completely closed for maximum privacy.



Closed Louver Style



Inside View



Radius Top Double Door with V-Grooved Panels and Speakeasy with Grille



Speakeasy grilles made to fit your custom door.

Signature speakeasy doors are another popular choice for privacy and style.



Open Louver Style with Removable Sash



Operating Speakeasy Door

Signature Art Glass



Add Your Personal Touch

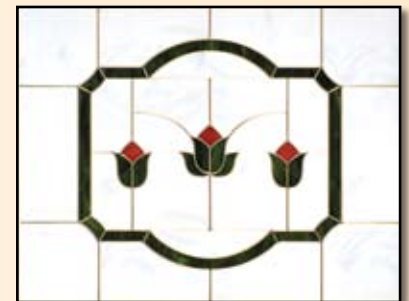


Scan for
more info.

See page 18 to view additional glass designs.

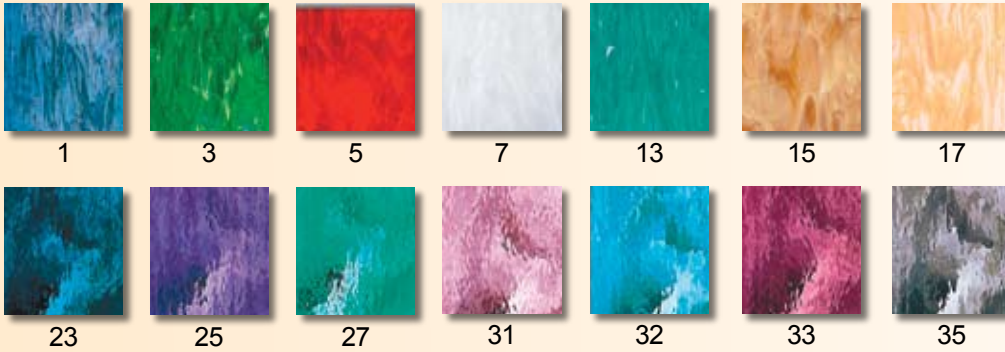
We Hand-Craft Decorative Glass

Take advantage of our in-house ability to create decorative door and fixed window glass to the size and shape you require. Allow us to incorporate your individual taste into a decorative window to add the perfect accent to your home. We welcome your creativity!



Art Glass Options

Color Glass Options

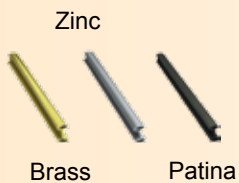


- 1 - Steel Blue Whispy Opal
- 3 - Dark Green Whispy Opal
- 5 - Red Whispy Opal
- 7 - Cloud White Opal
- 13 - Whispy Teal
- 15 - Medium Gold
- 17 - White Light Amber
- 23 - Steel Blue Water
- 25 - Grape Water
- 27 - Teal Water
- 31 - Pale Rose Water
- 32 - Sky Blue Water
- 33 - Light Purple Water
- 35 - Gray Water

Texture Glass Options



Caming Options



With Signature Door, customizing your glass has never been easier! We can send you a line drawing upon request, and you indicate the areas to be changed.



Pineapple Glass Design



Custom Sandblasting

Add a touch of personality to your glass with our sandblast designs or come up with your own. Etch your name, house number or family crest into your decorative glass.

Signature's soft 2-dimensional etching adds beauty to any design.



Scan for more info.



Door Glass Options

Signature Security Glass

Breakthrough Resistant® Option

It's that easy!



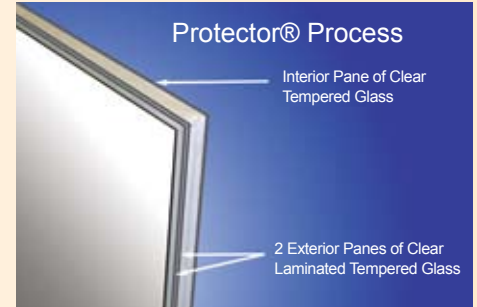
Scan for more info.

Protector® Glass

Enhance the security of your Signature Door clear or decorative glass by adding Protector®, a transparent laminated outer glass panel applied to any I.G. doorlite.

Peace of mind 24 hours a Day

Forced entry deterrent
Protects against storm damage
Super security for patios
Available for all door glass



* Breakthrough® Resistant Glass and Bevelpane® Decorative Glass are registered trademarks of Glasslam NGL.

Eclipse Series - Lift and Tilt Internal Blinds

Blinds Between Glass

Raise - Lower - Tilt

Available in white or earth tone



Raise, lower or tilt blinds in any position with the touch of a hand.



Crystal Came Glass

Decorative Bevelpane® Glass



Asbury



Longport



Ornate Bevel



Tuscany

Elliptical Tuscany Transom



SC67 Door & Sidelites with Tuscany Glass

Beauty, Sound-Reduction and Break-Resistance for your Entryway

Blending Technology and Craftsmanship!



Crystal Came doorlites are manufactured by Signature Door Inc. by injecting liquid resin between a mold and tempered glass and curing for a set time period, producing a dazzling array of bevels and rich textures that capture the light in a unique way. This decorative panel is insulated between two pieces of tempered glass to become a standard IG decorative unit. These innovative lites have many distinct advantages over a traditional (glass) decorative insert which include:

- *Dramatically reducing noise infiltration*
- *Break-through resistance and added security*
- *Eliminating "rattle" when closing door*
- *99% UV-Resistance for superior energy efficiency*
- *Beautiful clear coming lines*

* Breakthrough® Resistant Glass and Bevelpane® Decorative Glass are registered trademarks of Glasslam NGL.

Door Glass Styles



Taj



Seaview



Chantilly



Diamond



Templar



Savanna



Bevel Cluster



Cape May



Coventry



Dahlia



Texas Star



Elegance



Emerald



Artic



Smoked



Lotus

Custom Iron Grilles

* Original Iron Art designs include serial number, artist name, and date



FCIS 130



* Key West

* Mardi Gras



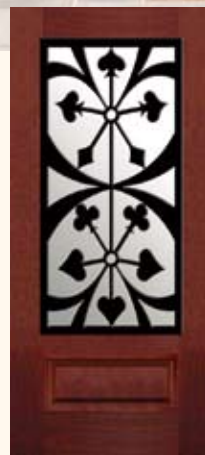
* Buxom



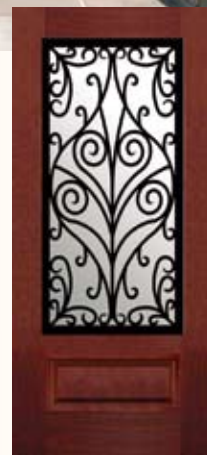
FCIS 102



FCIS 103



* The Bluff



* Genie

Polyester based powder coated for excellent UV stability, excellent impact / flexibility properties and excellent chemical resistance.



FCIS 141



FCIS 106



FCIS 110



FCIS 111



Grilles are available operable (shown) or fixed

Choose from one of these standard designs or dream up your own. Our design team would be glad to draw your dream grille!

Combination Doors



Glass and screen simple to change out

Put the finishing touches on your "signature" entryway with a storm door that matches the specie of your door. If ventilation (with screen) or extra door protection (with glass) is your desire, then a Signature Storm Door is the perfect addition to your home. It can also be mounted to your existing entryway.



Easy, Turn-Key Operation

Remember:

If wood door receives moderate to heavy sunlight do not leave glass in storm door. Use screen only, year round.

Storm/Screen

Protect your Investment!



Bi-Folding Doors

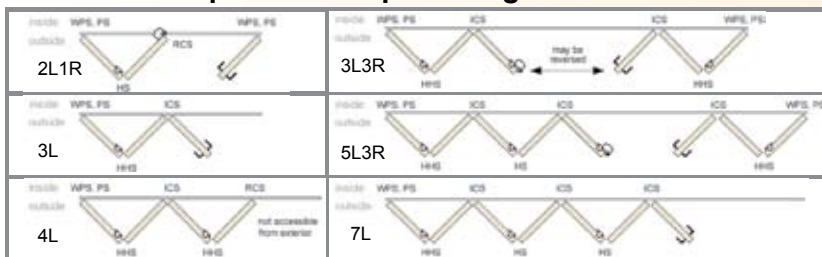


Scan for more info.

With precision-made hardware and quality solid wood doors that operate at the touch of a finger, the indoors and outdoors become one. This system achieves superior rain and wind resistance up to 50 times better than a traditional sliding door system. Open up that room to gentle breezes on nice days and shut out the elements completely on those nasty days. This system features a rolling screen system that easily pulls across the opening and re-rolls completely back onto itself when it is not needed.

Custom Decorative Glass Available

A few examples of multiple configurations available



Retractable Screens

Simulated Divided-Lite Doors



— Raised Moulding

— 1" Muntin Bars applied
over Insulated Glass



Combines the look of true divided-lite doors with the strength and beauty that raised moulding and continuous glass construction affords.

Custom Interior Doors

Signature can manufactured custom interior doors in raised or recessed molding styles and in any wood specie. Great for matching wood species on all doors throughout the home. All styles in the Signature Collection Series are available as interior doors.





Factory Finishing

**Environmentally
Friendly - No VOC's.**

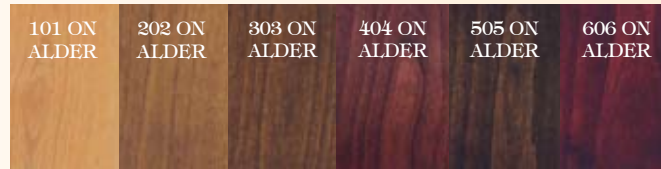
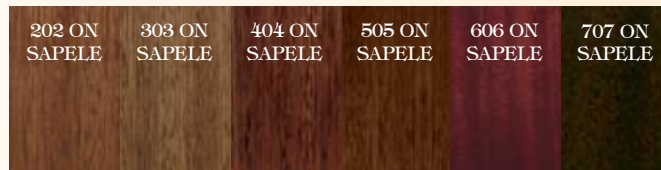


**Get a head start on installing your door system -
Allow us finish your dream entryway.**

Important Door Care Facts:

- Wood doors must be finished and sealed inside and out immediately upon receipt.
- An overhang is required to retain warranty. See warranty on page 27 for more info.
- If wood door receives moderate to heavy sunlight, do not leave glass in storm door. Use screen only, year round.

While these color samples are as accurate as possible to the finished product, exact colors may vary slightly depending upon the natural color of the door specie.



Color wood samples available upon request.

Some Available Species

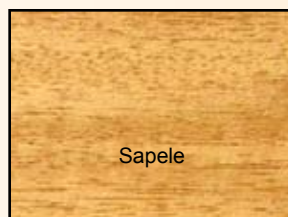
* Other species are available. Please call for details



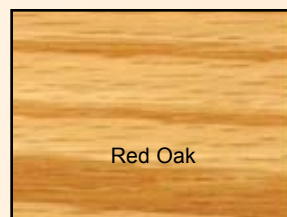
White Pine



Walnut



Sapele



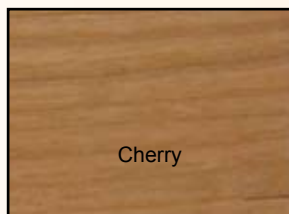
Red Oak



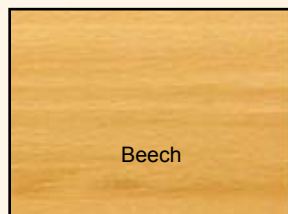
Cypress



Maple



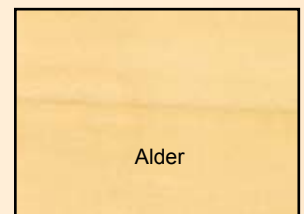
Cherry



Beech



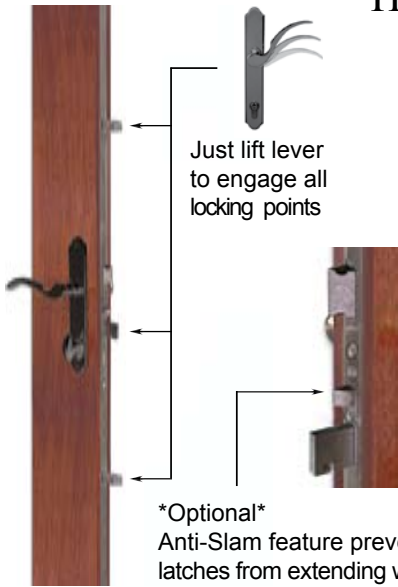
Ash



Alder

Locking Hardware

HOPPE® Trim Options



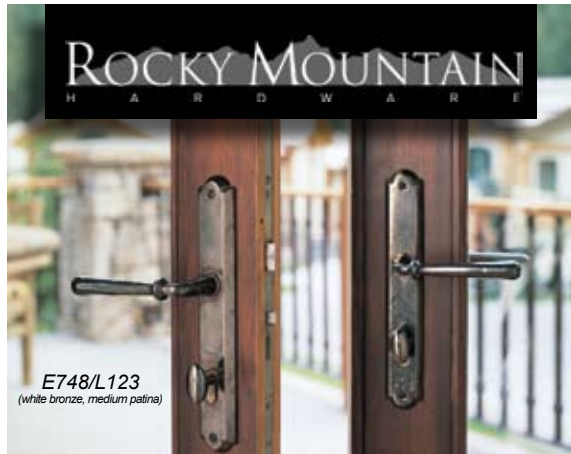
* Limited Lifetime Finish Warranty

Ashley Norton

Trim Options



Scan for more info.



Highest quality bronze tinted with hand applied patinas

Trim Options

Made In The USA!



Operating Sidelite Options

Inswing



Scan for more info.

Outswing



Screens are available for inswing & outswing units.

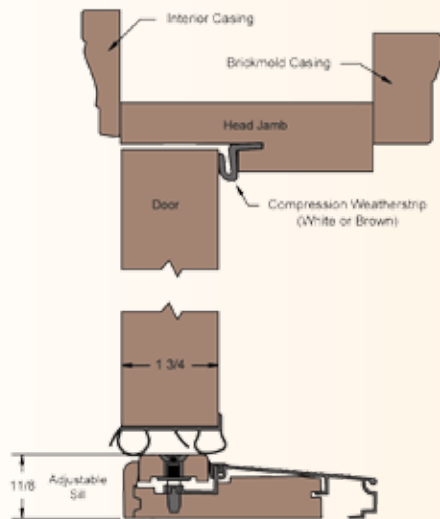
Operable inswing sidelites feature secure multi-point locking with easy hand-turn operation.

sales@SignatureDoor.com

800-741-2265

Door And Sill Details

Prehang Details

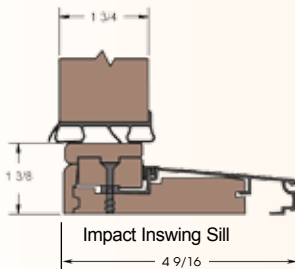


Non-Impact Prehang Details with Standard Jamb and Inswing Sill

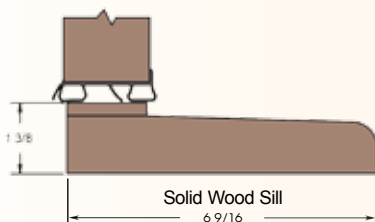
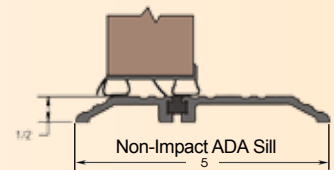
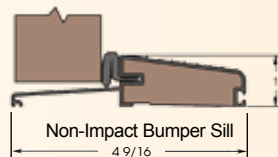


Non-Impact Prehang Details with Standard Jamb and Inswing Sill and Storm Door Attached

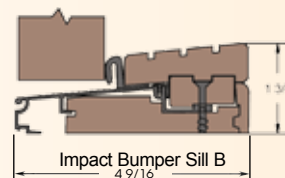
Sill Options



Available with 1 1/4", 2" or 3 1/4" exterior extensions



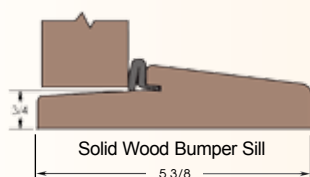
Available in a variety of depths.



A 1 1/4" exterior extension is available for use with BMC

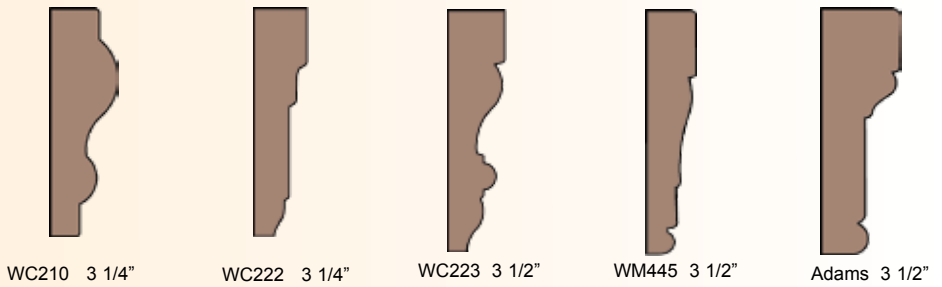
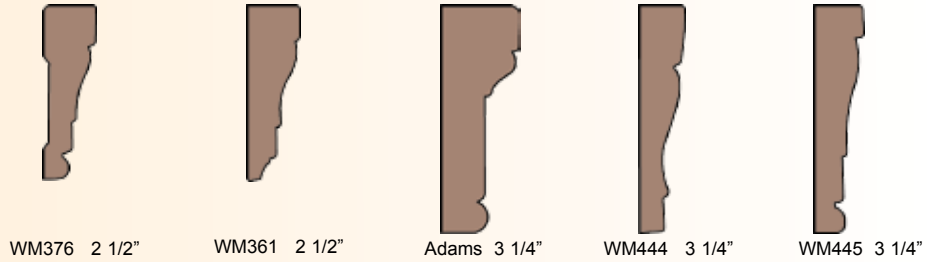
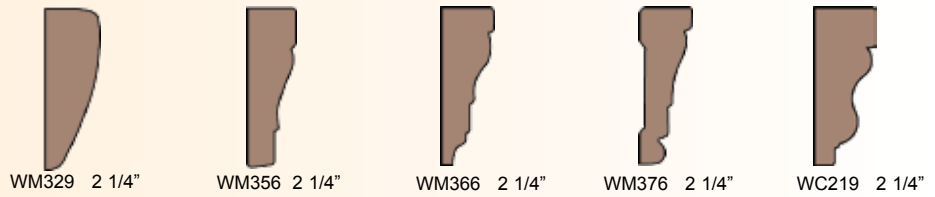
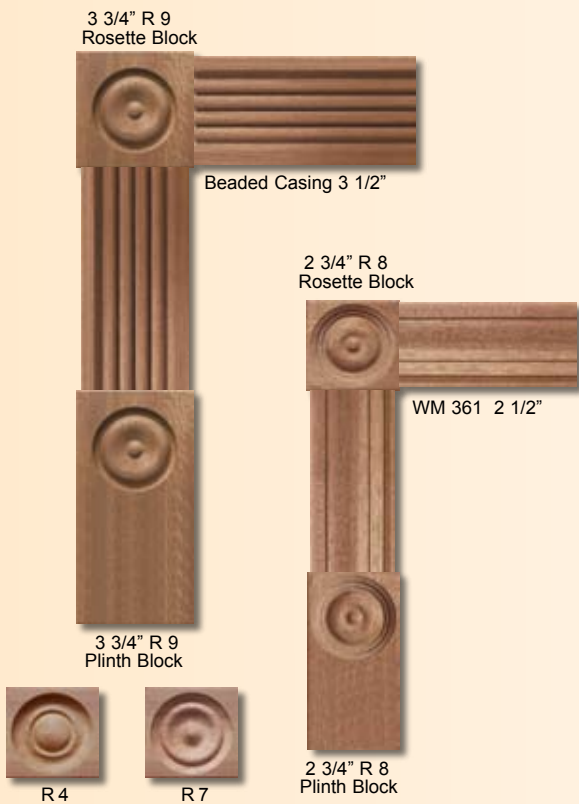


Available in a variety of depths.

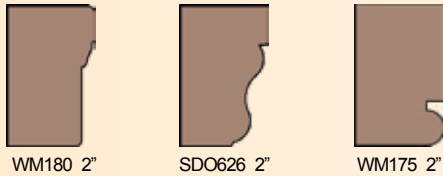
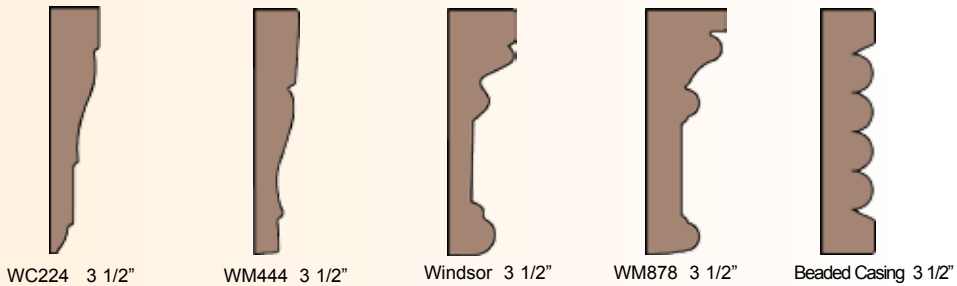


Available in a variety of depths.

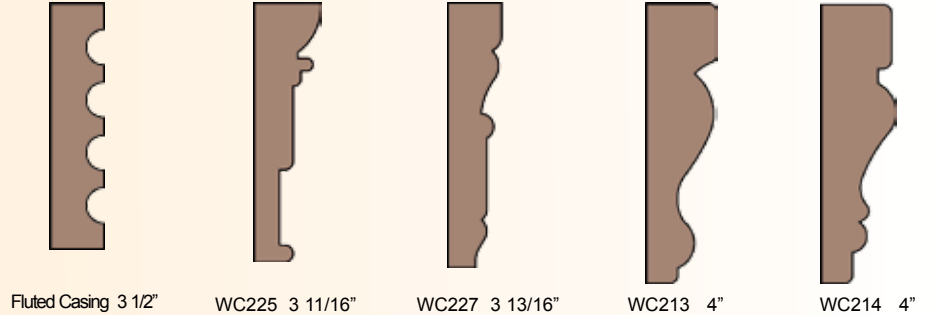
Casing Options



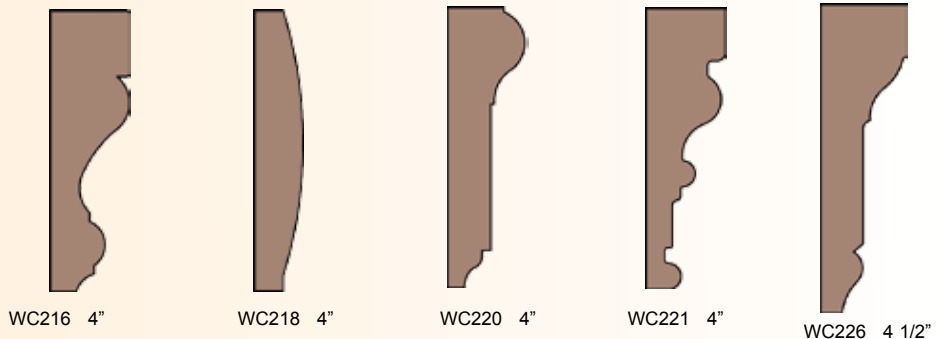
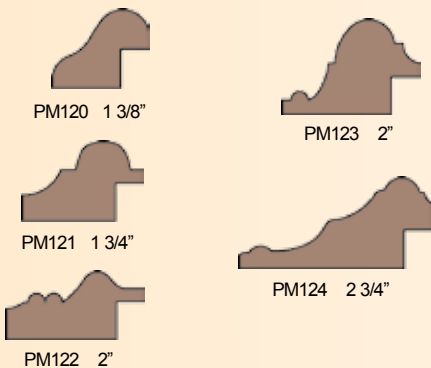
Exterior Casing



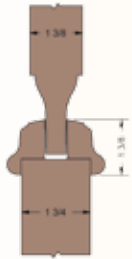
Custom bends and profiles are available through our custom department for all door components.



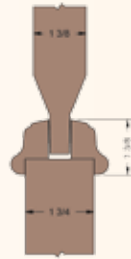
Panel Molding



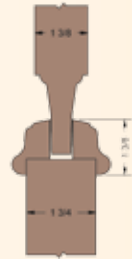
Panel & Molding Combinations (all interchangeable)



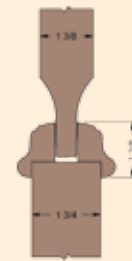
Raised Panel Molding
W/ Ogee Panel



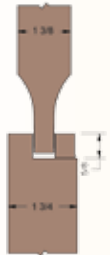
Raised Panel Molding
W/ Traditional Panel



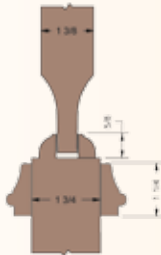
Raised Panel Molding
W/ Classical Panel



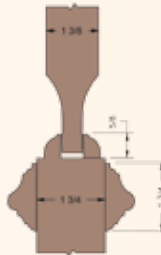
Raised Panel Molding
W/ Standard Panel



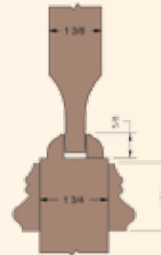
Mission Molding
W/ Standard Panel



Recessed Molding W/
WB31 Bolection
W/ Standard Panel



Recessed Molding W/
WB21 Bolection
W/ Standard Panel

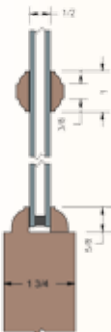


Recessed Molding W/
WB41 Bolection
W/ Standard Panel

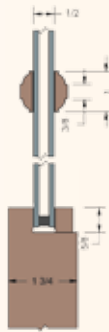


Recessed Molding
W/ Standard Panel

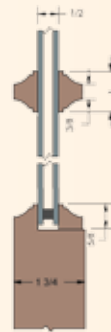
Glass & Molding Combinations (all interchangeable)



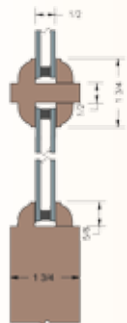
Recessed Molding
& 1" SDL Bar



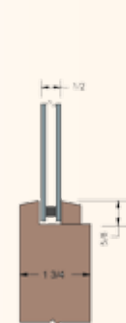
Mission Molding
& 1" SDL Bar



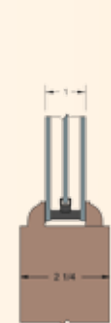
Recessed Molding
Style B & 1" SDL Bar



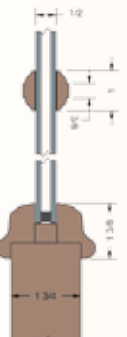
Recessed Molding
& 1 3/4" TDL Bar



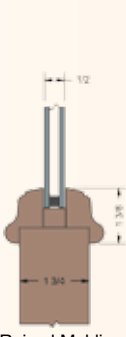
Putty Recessed Molding
1/2" I.G.



Recessed Molding
1" I.G.



Raised Molding
& 1" SDL Bar



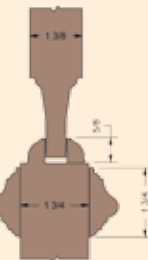
Raised Molding
1/2" I.G.



Raised Molding
1" I.G.



Recessed Molding W/
WB11 Bolection
W/ Standard Panel



Recessed Molding W/
WB21 Bolection
W/ Classical Panel



Recessed Molding W/ WB21
Bolection and WB11 Bolection
on Ogee Panel

Limited Warranty

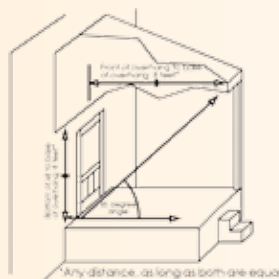
Signature Door Inc. warrants its products (finished or unfinished) sold under this warranty to be free of defects in materials and workmanship for one year from the date of purchase from the manufacturer or factory authorized distributor. This warranty takes precedence over all other warranties, expressed or implied.

This warranty is extended only to the original retail purchaser who does not purchase for resale or use in the ordinary course of his business, ie. Display purposes.

Important: All products that are delivered unfinished from Signature Door Inc. must be properly sealed to prevent absorption of moisture. Grain sealer is required for Signature Door to warrant its product. All sides must be finished evenly within 24 hours of receipt. Doors must be maintained on an ongoing basis.

This warranty does not cover damage caused by others or by a cause beyond Signature Door's control, including but not limited to: damages caused by misuse, abuse, accident, or mishandling; or damages caused by acts of God, fire, flood, earthquake, or other storms. Misuse of a door includes, but is not limited to, hanging a door without providing adequate overhang or applying an inappropriate finish color.

An overhang is required to retain this warranty. The protective overhang must be equal to, or greater than the distance from the bottom of the sill to the base of the overhang. See illustration below.



In order to reduce the chance of warping or checking, dark-colored finishes should be avoided on all surfaces, especially on light-colored wood species, or if the door is exposed to direct sunlight.

This warranty does not cover any defects caused by:

- Product failure due to improper or incorrect installation. This includes bow or misalignment in the frame in which door is hung, if the door was purchased as a slab only;
- Modification, alterations (including trimming and cutting down door), repair or service of this product by anyone other than the manufacturer;
- Any use of the product other than for which it was intended.
- Door warpage: unless the warpage is 1/4" in 6'8" doors or 3/8" in doors exceeding 6'8" height, whether cup, bow or twist.
- Doors in excess of 36" width or 6'8" height without a multipoint lock installed by Signature Door Inc. Doors in excess of 36" width or 6'8" shall be warranted provided Signature Door Inc. installs a multipoint lock in the active door and a multipoint lock in the passive door (on double door units).
- Doors in excess of 42" in width or 96" in height.
- Products installed in or subject to high moisture or high humidity environment, including new homes with uncured plaster, drywall, concrete or ceramic tile.
- Products installed in direct sunlight.
- Products subjected to unusual stress or strain such as that resulting from the movement of building or building components, or resulting from expansion or contraction of building components.
- Products not properly sealed or maintained as set forth above.
- Scratches, abrasion or other damage caused by improper handling or cleaning;
- Failure to perform normal homeowner's maintenance, including maintaining the finish. Maintenance is an ongoing process.
- Panel movement (shrinkage) of 1/8" or less. Temperature and humidity may cause the wood panels in your door to shrink. The panels in your door have been designed to "float".
- Wood panels wider than 14" measured across the grain will not be covered under warranty.
- Damage caused by extreme temperature buildup where a storm door is utilized. Storm doors must be vented to eliminate this temperature buildup.

Variations in the wood color, texture, pattern and/or grain are considered characteristics of the wood and are not considered defects.

If a product becomes defective within the specified warranty period, Signature Door Inc. will repair or replace, at our discretion, any part(s) that appear to be defective in material or workmanship. The problem should be reported to the original place of purchase, along with the original purchase information. Signature Door Inc. will refund the purchaser the purchase price if the defects in the products are ones covered by this warranty and Signature Door Inc. is unable, by repair or replacement, to make the product perform properly. Signature Door Inc. is not liable for any installation, removal, or shipping charges in connection with the inspection, repair, or replacement of defective parts.



800-741-2265 - 814-949-2776 fax
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